

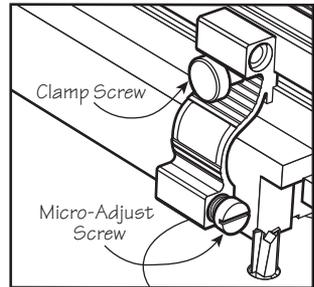
The Veritas® Router Fence Stop allows stopped cuts to be made quickly and accurately. It is designed to be used with the Veritas® Router Fence, with or without sub-fences. The micro-adjust screw allows for fine adjustments, and the integral spring ensures that vibrations will not change its setting. It may also be relocated to either side of the fence stop, depending on your routing direction.

### Installing the Fence Stop

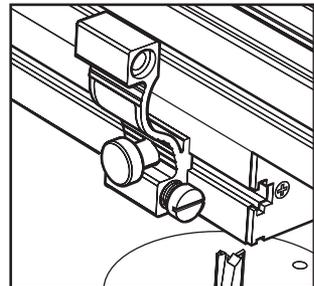
As with other Veritas® router fence accessories, the fence stop integrates with the existing T-slots in the router fence extrusions. In typical installations, the fence stop is installed on the upper rail, and straddles the sub-fence (see **Figure 1**).

When the sub-fences are not in use, the fence stop will still function in the position described above. However, for particularly narrow workpieces, or workpieces with shaped ends, the fence stop can be reoriented and installed in the lower fence rail, as shown in **Figure 2**. In this orientation, simply move the micro-adjust screw (with spring) to the appropriate hole.

*Note: The T-nut is oriented with the flat face (the side that does not contain the projection) toward the fence stop. If it is ever removed, it must be replaced in the same orientation in order to properly lock up to the router fence.*



**Figure 1: Typical fence stop installation.**



**Figure 2: Fence stop installed without sub-fences.**

### Setting the Fence Stop

Ensure that the micro-adjust screw is approximately in the middle of its total range of movement (with approximately  $\frac{3}{4}$ " projecting). This will ensure that you have ample adjustment in either direction.

Place the fence stop in the approximate location for the stopped cut you are making. (You may want to bias the location such that your first cut will intentionally be too short.)

*Note: Manufacturing tolerances create a small amount of play between the fence stop and the mating T-slot. To eliminate any possibility of shifting once the clamp screw is tightened, press on the micro-adjust screw to rotate the fence stop ever so slightly until the free play is taken up.*

Take a test cut and measure it. Adjust the micro-adjust screw accordingly. Note that the threads on the screw will advance the screw  $\frac{1}{16}$  of an inch with each turn.

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**veritas**<sup>®</sup> Tools Inc.

814 Proctor Avenue      1090 Morrison Drive  
Ogdensburg NY 13669-2205      Ottawa ON K2H 1C2  
United States      Canada

customerservice@veritastools.com  
[www.veritastools.com](http://www.veritastools.com)